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Our Ref: P9039-MRA
Date: 4th May 2020

Ken Yardley
Bellway Homes East Midlands
3, Romulus Court
Meridian Business Park
Braunstone Town
Leicester
LE19 1YG

Minerals Resource Assessment – Land Off Ashland Road West, Sutton in Ashfield, Nottingham (Planning Application Ref: V/2020/0184).

1.0 Introduction

GRM Development Solutions Limited (GRM) has been instructed by Bellway Homes East Midlands to produce a Minerals Resource Assessment (MRA) for a proposed development off Ashland Road West, Sutton in Ashfield. The site and surrounding area lie within a Minerals Protection Area for the Cadeby Formation and Pennine Middle Coal Measures.

A plan showing the proposed development and its location is included in Appendix A. The site area is located approximately 1.6km west of Sutton-in-Ashfield town centre and covers an area of approximately 9.75 hectares.

As part of the planning process the Local Authority has suggested that the proposed development would potentially sterilise mineral reserves by constructing a development directly over the mineral resource and further assessment of the mineral resource beneath the site is required.

Published information that has been used in the production of this MRA is listed below:

- British Geological Survey (BGS) Geological mapping at a scale of 1:50,000.
- BGS Mineral Resources Mapping at a scale of 1:100,000 (Appendix B).
- BGS Mineral Planning Factsheet: Industrial Dolomite.
- BGS Mineral Planning Factsheet: Construction Aggregates.
- BGS Mineral Planning Factsheet: Building Stone.
- BGS Mineral Resource Information in Support of Natural, Regional and Local Planning: Nottinghamshire.
- Site Appraisal Report by GRM (Ref: GRM/P5946/F.1) dated December 2012.

The BGS state that: *mineral resources are natural concentrations of minerals, or bodies of rock that are, or may become, of potential economic interest as a basis for the extraction of a commodity. They will exhibit physical and/or chemical properties that make them suitable for specific uses and be present in sufficient quantity to be of intrinsic economic interest. Areas that are of potential economic interest as sources of minerals change with time as new uses are developed, product specifications change, recovery technology is improved or more competitive sources become available.*

2.0 Geology

The BGS Geological Sheet for this area suggests the majority site to be underlain by a solid geology of the Cadeby Formation. However, the north western fringes of the site are reported to be underlain by a solid geology of the Pennine Middle Coal Measures, these deposits being present beneath the Cadeby Formation across the remainder of the site. No superficial deposits are indicated.

The Cadeby Formation present beneath the site is reported to comprise calcareous mudstone (dolomitic limestone is recorded to the south of the site), whereas the Pennine Middle Coal Measures are reported to comprise mudstones, siltstones and sandstones, with named coal seams.

An existing GRM ground investigation report for the site confirms the presence of cohesive Cadeby Formation strata from shallow depth beneath topsoil (0.3m begl), to the base of trial pits at 2.5m begl where excavations were terminated on bedrock comprising mudstones, siltstones and, occasionally, sandstones. Pennine Middle Coal Measures strata were encountered, beneath the Cadeby Formation strata, in the far north western reaches of the site, these comprising sandstones.

There are no relevant BGS borehole records in close proximity to the site.

3.0 Mineral Resource of the Cadeby Formation

The Cadeby Formation (in particular the limestone and dolomite elements of it) is included on the BGS Mineral Planning Factsheets for Building Stone, Crushed Rock Aggregates and Industrial Dolomite.

Industrial Dolomite

The principal use of industrial dolomite has been linked with iron and steel making since the latter part of the 19th century, other uses being in glass making and agricultural use. However, the suitability of the dolomite for these processes largely depends on its chemical properties and the distribution of suitable quality material is somewhat restricted, most of the supply being procured from quarries in Derbyshire, County Durham and Doncaster. Changes in iron and steel making technology during the 20th century have had a marked effect on the demand for dolomite for specific uses and the market continues to evolve, this ultimately resulting in a general decline for most uses, a noted exception being in the production of glass.

Crushed Rock Aggregates

The dolomites and dolomitic limestones of the Cadeby Formation occur on the western fringes of the county of Nottinghamshire, and are variable in lithology but are mostly porous, weak and friable. In the north of Nottinghamshire they are over 50m thick and are predominantly comprised of pale buff dolomite with mudstone partings, whereas towards Nottingham the formation is much thinner and the rock grades into sandy, yellow brown dolomitic limestone interbedded with mudstone. They have insufficient strength to produce good quality aggregate, but are sometimes suitable for granular sub-base, road stone, drainage media and fill.

Their production for aggregate use ceased on any substantial scale in the 1990s, but resources remain to the north of Mansfield and a quarry exists near Linby (for aggregate purposes).

Building Stone

The Cadeby Formation is quarried on a relatively small scale for building stone around Mansfield and Linby and many listed buildings are built from the dolomites and dolomitic limestones, sustaining a small demand for restoration. Many small quarries occur throughout the outcrop, but most are now backfilled.

4.0 Mineral Resource of the Pennine Middle Coal Measures

The Cadeby Formation strata are reported to be underlain by the strata of the Pennine Middle Coal Measures and the Coal Authority reports that the site is within the zone of influence from workings in six seams of coal at depth of between 170m to 520m, last mined in 1956. The Coal Authority do not state that the site is in an area where unrecorded mine workings could be present, and so it is assumed that there are no other known productive seams at shallower depth than those recorded.

5.0 Planning Permission for the Extraction of Minerals

There are no active Mineral Planning Permissions within 2km of the site.

It is considered highly unlikely that planning permission would be granted for the extraction of limestone/dolomite or other minerals beneath the site, and the UK supply would instead focus on existing quarries and more suitable quarrying sites remote from significant developments.

6.0 Practicality of Mineral Extraction.

Extraction of mineral resources from beneath the site would have to be undertaken by blasting and quarrying, resulting in a severe detrimental impact on the existing town, local structures and infrastructure.

It is also considered that extension of any existing limestone/dolomite quarries in the area is preferable to development of what is a very small site given the scale of existing operations.

7.0 Conclusion

Whilst the Cadeby Formation has been confirmed to be present beneath the site, the strata largely comprise clay and mudstone strata, the reserves of limestone and dolomite being present off-site to the south. Based on the quality requirements for some of the uses of limestone and dolomite, its general absence on the site and the general decline in its use for nearly all commercial uses, it is considered unlikely that the Cadeby Formation strata beneath the site represent a viable resource of significant economic importance.

Whilst the Pennine Middle Coal Measures are present beneath the Cadeby Formation, it is considered that the seams of most economical importance have been worked, thus there is unlikely to be a viable reserve of coal remaining to represent a resource of significant economic importance.

We trust that the information provided is sufficient for your current requirements. If you require any additional information or clarification of the contents of this letter then do not hesitate to contact us.

Yours faithfully,
on behalf of GRM Development Solutions Ltd,



Matthew Tomkins Bsc (Hons) PGDip FGS
Acting Principal Engineering Geologist



Geoffrey Beckett CGeol FGS
Director

Appendices

Proposed Development and Location Plan
BGS Mineral Resources Mapping

Appendix A
Appendix B



A P P E N D I X A

GRM Development Solutions provides multi-disciplinary consultancy services, UK-wide:

- Geotechnical and Geo-environmental Services
- Civil and Infrastructure Services
- Structural Engineering Services
- Construction Management
- Site Services

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DO NOT SCALE

NOTES:

 Approximate site location



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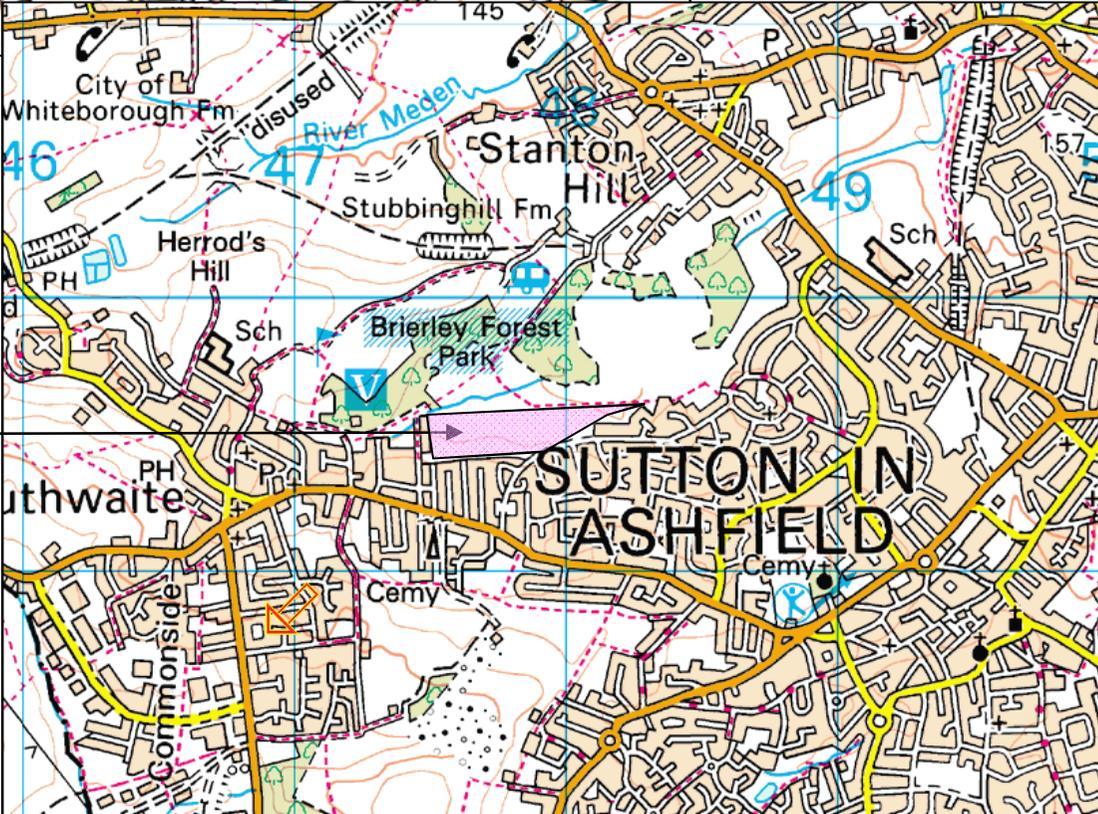
CLIENT:
Bellway Homes East Midlands

PROJECT:
Ashland Rd, Sutton in Ashfield

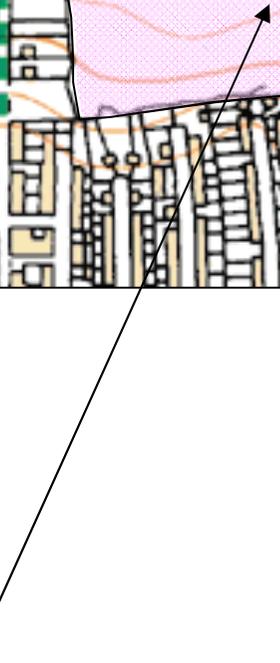
TITLE:
Site Location Plan

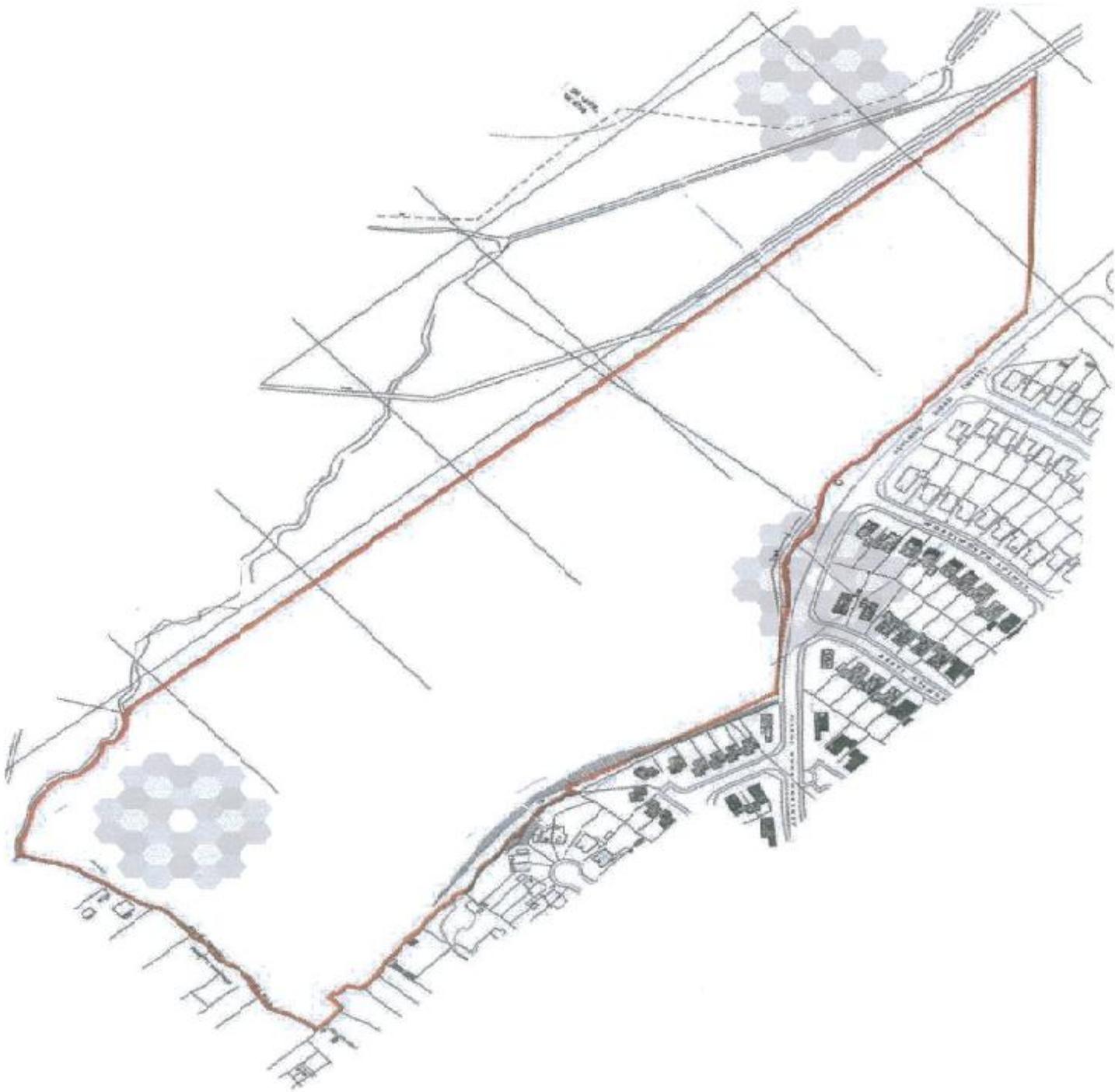
SCALE@SIZE: NTS	ISSUE: FINAL
DESIGN/DRAWN: MJT	DATE: 05/2020
PROJECT No: P9039	DRAWING No: Figure 1

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SITE





DO NOT SCALE

NOTES:



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CLIENT:
Bellway Homes East Midlands

PROJECT:
Ashland Rd, Sutton in Ashfield

TITLE:
Site Boundary Pan

SCALE@SIZE: NTS	ISSUE: FINAL
DESIGN/DRAWN: MJT	DATE: 05/2020
PROJECT No: P9039	DRAWING No: Figure 2

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- KEY**
-  Site Boundary
10.31 Ha
 -  Indicative Development Parcels
8.49Ha = circa 300 dwellings @ 34dph
 -  Site Access
to be detailed by transport consultants
 -  Primary Route Accomodating a Bus Route
 -  Primary Route
 -  Secondary Route
 -  Shared Private Drives
 -  Existing Vegetation
Shown Indicatively
 -  Proposed Vegetation
Shown Indicatively
 -  Public Rights of Way
 -  Indicative Footpath Connections
 -  Attenuation Basin
 -  Fowl Water Pumping Station



**A
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B**

GRM Development Solutions provides multi-disciplinary consultancy services, UK-wide:

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- Civil and Infrastructure Services
- Structural Engineering Services
- Construction Management
- Site Services

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British Geological Survey
NATURAL ENVIRONMENT RESEARCH COUNCIL

NOTTINGHAMSHIRE
(comprising City of Nottingham and Nottinghamshire)

Mineral Resource Information in Support of National, Regional and Local Planning

Mineral Resources
Scale 1:100 000

Compiled by D.J. Harrison, P.J. Henney, D.G. Cameron, S.F. Hobbs, S. Holloway, G.K. Lott, K. Liley and E.L. Bartlett.
Project Leader: D.E. Highley.
Digital cartography by N.A. Spencer, British Geological Survey.
Published 2002.

This map comprises part of a summary of the Mineral Resources of the East Midlands Region. For further information see www.bgs.co.uk

Production of this map was commissioned and funded by the Department for Transport, Local Government and the Regions (Contract MP0677).

SAND & GRAVEL

Superficial deposits

- Sub-alluvial: Inferred resources
- Sub-alluvial: Indicated resources in area assessed by BGS
- River Terrace deposits
- Glaciofluvial deposits
- Glaciofluvial deposits: Concealed (only in area assessed by BGS)
- Blown sand
- Undifferentiated deposits: Concealed (only in area assessed by BGS)
- Boundary of area assessed for sand and gravel at the indicated resource level

Bedrock deposits

- Construction Sand and Silica sand
- Triassic: Sherwood Sandstone Group

LIMESTONE

- Dolomite and dolomitic limestone
- Permian: Cadeby Formation (Lower Magnesian Limestone)

COAL

- Areas of shallow coal
- Carboniferous: Coal Measures
- Opencast: worked area

GYPSUM

- Outcrop of main gypsum-bearing formation (Creswell Bishop Formation)
- Triassic: Mercia Mudstone Group

BRICK CLAY

- Fireclay (coincident with areas of shallow coal)
- Carboniferous: Coal Measures

COAL LICENCE AREAS (as at 01.08.00)
SOURCE: The Coal Authority

- Deep mine

MINERAL PLANNING PERMISSIONS (as at 01.01.02)
Source: Mineral Planning Authorities

- Surface planning permission (valid and expired)
- Underground planning permission other than coal (valid and expired)

MINERAL WORKINGS

- Dorset Head Active site
- Bassingfield Inactive, worked-out and/or restored site
- Active underground mine site
- Active power station

Mineral commodity

Lst	Limestone	Gyp	Gypsum	Sg	Sand and Gravel
SiS	Silica Sand	Ga	Natural Gas	CM	Coal Mine Methane
Co	Coal	Cl	Common clay and shale	AM	Abandoned Mine Methane
Oil	Oil	Sst	Sandstone	Sec	Secondary aggregates

ENVIRONMENTAL DESIGNATIONS

- National nature conservation designations (SSSIs and NNRS)
- International nature conservation designations (SACs, SPAs and Ramsar sites)
- Scheduled Monument

ADMINISTRATIVE AREAS

- Mineral Planning Authority
- District

COAL

Coal-bearing strata are principally confined to the Lower and Middle Coal Measures (Upper Carboniferous) rocks of Nottinghamshire. The Permian Cadeby Formation (Lower Magnesian Limestone) also contains coal seams. The ENE under central and eastern Nottinghamshire. Within the coalfield there is a general increase in caloric value, caking properties and rank from south to north and with increasing depth of burial. Chlorine contents also show a general increase downwards, particularly in coals associated with massive beds, which also show high sulfur content. The resources consist largely of bituminous coal with the majority of the coals being bright or soft coals with some certain distinct hard beds in clay. The Nottinghamshire coalfield is also characterised by generally thick seams with flat roofs that are the type of large areas and are not unduly affected by faults and which lie at only moderate depths. Seams worked include the Top (Barnby) Hard, the Parkgate, High Holes and Deep Soft. Some of the 'bright' coals of the 'hard' seams are of a high quality but the majority is extracted as steam coal and for household use.

Although UK domestic production of coal has declined in recent years, Nottinghamshire remains one of the most important coal mining counties in the UK with four deep mines in operation (Clitheroe, Harworth, Walsby and Thoresby) and a total deep mine production of 4.6 t.a. A significant deep coal resource has been identified by UK Coal at the Nettleton border, the so-called Wilfrid Prospect Area which may be developed should the economic circumstances warrant it and if an environmentally acceptable proposal can be made.

Open-pit operations have been carried out in Nottinghamshire within the exposed coalfield, however, no open-pit coal is currently being extracted in Nottinghamshire.



SAND AND GRAVEL

Sand and gravel are defined on the basis of particle size rather than composition. In current usage, the term 'gravel' is used for material that is coarser than 2.0 mm, and 'sand' for material that is finer, but coarser than 0.075 mm. Most sand and gravel is composed of particles that are in the silt to clay size range, but other rock types, mainly Bretonian, may occur locally. The principal uses of sand and gravel are as aggregate in concrete, mortar and asphalt. The main use of gravel is as coarse aggregate in concrete. Substantial quantities of sand and gravel may be used for construction fill. Nottingham is the leading sand and gravel producer in the East Midlands with an output of 2.2 million tonnes in 1999. Recent production is shown in the graph.

The sand and gravel resources in Nottinghamshire fall into two main categories:

- Superficial or drift deposits, subdivided into river and glaciofluvial sand and gravel.
- Bedrock, or solid, sand deposits represented by the Triassic, Sherwood Sandstone Group.

The areas assessed for sand and gravel by BGS are identified on the map and the resources shown here are taken from these maps. In these areas, the possible concealed extent of sand and gravel beneath 10 (Boulder clay) and alluvium is shown. Outside these areas, available data are more limited. Only exposed sand and gravel is defined.

River sand and gravel (River Terrace deposits and sub-alluvial)

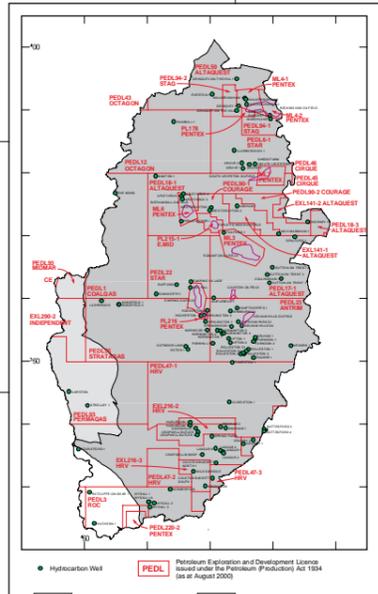
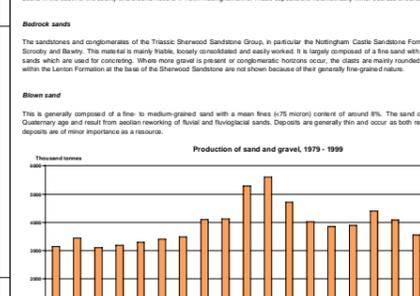
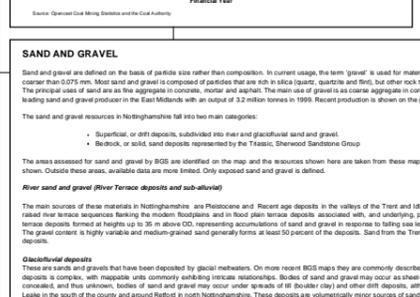
The main sources of these materials in Nottinghamshire are Pleistocene and Recent age deposits in the valleys of the Trent and Idle, where generally deep, well-sorted sand and gravel rests on weathered bedrock. Resources occur in both raised river terraces and in flood plain deposits associated with, and underlying, present day alluvium. This material is generally 20% gravel and is largely composed of a fine sand with generally 20% gravel and is generally more suitable for building sand and asphalt than the 'sharper' alluvial sands which are used for concrete. Where more gravel is present or conglomeratic horizons occur, the deposits are usually rounded and well-sorted, with subordinate Carboniferous sandstone fragments. Sands within the Lepton Formation in the base of the Sherwood Sandstone are not shown because of their generally fine-grained nature.

Blown sand

The sandstones and conglomerates of the Triassic, Sherwood Sandstone Group, in particular the Nottingham Castle Sandstone Formation or 'Bunter Sandstone' are worked at several sites in Nottinghamshire, from Nottingham northwards to Scrooby and Blyth. This material is mainly flinty, shaly, well-sorted and easily worked. It is largely composed of a fine sand with generally 20% gravel and is generally more suitable for building sand and asphalt than the 'sharper' alluvial sands which are used for concrete. Where more gravel is present or conglomeratic horizons occur, the deposits are usually rounded and well-sorted, with subordinate Carboniferous sandstone fragments. Sands within the Lepton Formation in the base of the Sherwood Sandstone are not shown because of their generally fine-grained nature.

Blown sand

The sand is generally composed of a fine to medium-grained sand with a mean fines (<75 micron) content of around 8%. The sand comprises subrounded to well-rounded quartz grains. These deposits are believed to be largely of very fine to coarse quartz and result from aeolian reworking of local Triassic sandstone. Deposits are generally thin and occur as both recognizable dunes and as thin linear spreads of sand, mainly in northern and eastern Nottinghamshire. These deposits are of minor importance as a resource.



HYDROCARBONS

Conventional Oil and Gas

Nottinghamshire has been intensively explored for oil and gas since before the Second World War. This is illustrated by the large number of oil and gas wells drilled in the county. Production is shown in the table below.

Name of Oilfield	Operator	Discovery	Production started	Production ceased	Total production (tonnes)
Apley Head	BP	1960	1966	1979	3,252
Buckingham	Parsons	1959	1964	Still producing	203,369
Buckingham West	BP	Jul-1959	Oct-57	Still producing	16,000
Barrowfield	BP	1959	1959	1959	30,043
Causton	BP	7-1943	1943	1965	37,644
Eakring	BP	Jun-1939	1939	1973	880,756
Eglington	Parsons	1955	1955	Still producing	433,020
Farley's Wood	RCC Oil	Mar-1983	Jul-1985	Still producing	33,000
Langer	BP	7	1958	1959	85
Kilham Hills	BP	1941	1941	1965	262,086
Willington	Parsons	Dec-1955	Mar-61	Still producing	4,000
Ramsgate	Parsons	Dec-1965	Jun-61	Still producing	25,000
South Leveaton	BP	1960	1960	Still producing	40,337
Total					2,997,480

Includes Duke's Wood (sometimes described as a separate field)

Exploration to date indicates that the best potential for the discovery of oilfields lies in the east of the county. Large parts of the county are currently licensed for oil and gas exploration (see inset map) and it is likely that there will be further small oil discoveries in the future.

Coal Mine Methane

Mine gas is currently drained from Harworth Colliery, which has an unusually high make of gas during mining. The drained gas is recovered and used to power an 18 MW CHP power plant which generates electricity for use on site, with any surplus for sale to the regional electricity company.

Abandoned Mine Methane

The artificial voids left in abandoned coal mines form excellent potential reservoirs for coal mine gas and have high levels of permeability. Pore spaces have recently been sealed to prevent gas escape from the coal seams of Nottinghamshire and adjacent counties. The levels of coalbed methane in the coal seams of Nottinghamshire are relatively low. Average measurements are 17% m³/tonne of coal in south Nottinghamshire and 5.1% m³/tonne in north Nottinghamshire. The products for coalbed methane development from coal seams in Nottinghamshire are not particularly good at the moment. Coalbed methane production in Nottinghamshire may be adversely affected by the widespread mining of the broader coal seams. However, mining does have a positive role for coalbed methane extraction. The products of long-term mining creates a zone of enhanced permeability in the strata surrounding the extracted zone, to about 100 m above the seam and 400 m below it. Coalbed methane production might be improved in this zone if it contains significant coal seams that have not been mined.

PLANNING PERMISSIONS FOR MINERAL EXTRACTION

The extent of all known and non-announced planning permissions for the extraction of minerals is shown on the map, irrespective of their current planning or operational status. The polygons were digitized by BGS from Planning Sheets and other documents supplied by Nottinghamshire County Council and Nottingham City Council and any queries regarding the data should be directed to these authorities at the addresses shown below. The polygons cover active, former and abandoned mineral workings, occasionally concealed workings.

Planning Permission is required where a commercial decision to work remains to be made. A successful application has been made with the provisions of the Town and Country Planning legislation and the permitted reserve has been obtained to a greater or lesser extent. The current planning status is indicated on the map but is available in the underlying datasets.

Contact address:
Nottinghamshire County Council, Environment Department, Trent Bridge House, Fox Road, West Bridgford, Nottingham, NG2 8BL. Tel: 0115 977 4277, Fax: 0115 977 2418.
Web Page: www.nottscc.gov.uk

Nottingham City Council, Development Department, Exchange Buildings North, Smithy Row, Nottingham, NG1 2BS. Tel: 0115 915 5555, Fax: 0115 915 5443.
Web Page: www.nottingham.gov.uk

BIBLIOGRAPHIC REFERENCE

Harrison, D.J. and others, 2002. Mineral Resource Information in Support of National, Regional and Local Planning, Nottinghamshire, comprising City of Nottingham and Nottinghamshire. British Geological Survey Commissioned Report CR023/02.

CRUSHED ROCK AGGREGATES

A variety of hard rocks are, when crushed, suitable for use as aggregates. These materials are used for different applications, such as for road building, drainage, and as aggregate for concrete. The materials are generally classified into three main categories: primary aggregate, secondary aggregate, and tertiary aggregate. The primary aggregate is the most common and is used for most applications. The secondary aggregate is used for applications where a higher strength is required. The tertiary aggregate is used for applications where a very high strength is required.

Nottinghamshire has very limited resources of rock suitable for use as crushed rock aggregate.

Limestone and dolomite

Dolomite and dolomitic limestone of the Cadeby Formation (Magnesian Limestone) of Permian age occur on the eastern margin of the county. They are very variable lithologically but are mostly porous, weak and friable. They have insufficient strength to produce good quality aggregate but are sometimes suitable for general sub-base material and for 'hard' road applications. Their production and use may not always be environmentally or economically acceptable.

In north Nottinghamshire the Cadeby Formation is over 50 m thick and is predominantly composed of pale but sparsely with massive partings, whereas towards Nottingham the formation is much thinner and the rock grades into a sandy, yellow-brown dolomite limestone interbedded with sandstone.

SECONDARY AGGREGATES

The term 'secondary aggregate' is used to describe a range of materials which may be used as alternatives to primary aggregate (subject to considerations of quality and contamination), but which are wastes from a variety of activities, such as mineral extraction and industrial processing. In general, secondary aggregates are only suitable for low-demand applications, and their production and use may not always be environmentally or economically acceptable.

Power station ash

Coal-fired power stations burn pulverized coal and the main residue is a fine-grained powder called Pulverised Fuel Ash. Nottinghamshire is a major source of power station ash from the county, but coal-fired power stations. Power station ash is the largest source of secondary aggregates in the county and around 0.5 Mt of ash is still annually for use as a secondary aggregate. Its largest applications are as structural fill for civil engineering and as a cement additive, although the coarse-grained Pulverised Fuel Ash is used mainly in the manufacture of concrete building blocks.

Colliery spoil

Colliery spoil is the waste from mining and processing coal. It consists mainly of mudstone and siltstone and is a source of potential secondary aggregate. In Nottinghamshire, however, all the waste is disposed of within local spoil heaps which have been largely reclaimed and are not available as a source of secondary aggregate.

Construction and demolition wastes

These materials are excluded from this study as their settings are highly variable in location, type and duration.

BRICK CLAY AND SHALE, INCLUDING FIRECLAY

Brick clay is the term used to describe clay and shales used predominantly in the manufacture of bricks and, to a lesser extent, roof tiles and clay pipes. These clays may sometimes be used in cement manufacture, as a source of construction fill and for firing and sintering benefits. The suitability of a clay for the manufacture of bricks depends principally on its behaviour during drying, firing and firing. This will dictate the properties of the fired brick such as strength and frost resistance and, importantly, its architectural appearance.

Most facing bricks, engineering bricks and related clay-based building products are manufactured in large automated factories. These represent a high capital investment and are increasingly dependent, therefore, on raw materials with predictable and consistent firing characteristics in order to achieve high yields of suitable products. Blending different clays to achieve improved durability and to provide a range of fired colours and textures is an increasingly common feature of the brick industry. Continuity of supply of consistent raw materials is of paramount importance.

The main brick clays in Nottinghamshire are in the Triassic Mercia Mudstone Group (formerly known as the Knapton Marl) which crops out extensively in the Midlands. The Group consists of a number of, the Blue Anchor Formation (youngest), Cromwell Bluff Formation (the main group resource), the Elevation Formation, the Cadeby Formation, the Rufford Formation and the Blyth Formation. Group products used in the extraction by the brick industry is confined to the lower part of the Mercia Mudstone Group (the lower Elevation Formation), although in the past brick clays have been taken from other parts of the Mercia Mudstone Group. It has not been possible to separately show the individual formations in the total outcrop of the Mercia Mudstone Group.

Red-brown mudstones and shales are worked as brick clays at Clatter Head in northeast Nottingham and at Kilton near Clatter. The brick clay jobs are situated on steep slopes, exposed by roadcuttings, allowing easy access for extraction with minimal disturbance. The presence of small amounts of carbonaceous material in some mudstones within the Mercia Mudstone Group provides, with a distinctive pale colour. This can form a good substrate for a range of asphalt paving bricks. Other clays are also worked to produce bricks with a 'beaver tail' or 'beaver tail' appearance. Other clays are also worked to produce bricks with a 'beaver tail' or 'beaver tail' appearance.

Fireclays typically occur beneath coal seams and resources are confined to coal-bearing strata. On-cast resources, although originally used as refractory raw materials, fireclays are now used in the production of 'hard' general facing bricks and are used to produce decorative paving bricks. Nottinghamshire has no production of fireclay. However, not all fireclays are suitable for buff brick production because of the presence of impurities.

AIMS AND LIMITATIONS

The purpose of this map is to show the broad distribution of mineral resources which may be of current or potential economic interest and to assist these to selected nationally-recognized planning designations. The maps are intended to assist in the consideration of development or investment opportunities in respect of mineral resources and the production of mineral resource information. They bring together information which is scattered and not always available in a convenient form.

The mineral resource data presented are based on the best available information, but are not comprehensive and their quality is variable. The mineral boundaries shown are, therefore, approximate. Mineral resources defined on the map delineate areas within which potentially valuable resources may occur. These areas are not of uniform potential and also take no account of planning constraints that may limit their working. The economic potential of specific sites can only be assessed by detailed evaluation programmes. Such an investigation is an essential precursor to submitting a planning application for mineral working. Extensive areas are shown as being of mineral resource potential, but some isolated mineral workings may occur in these areas. The presence of these operations generally reflects very local pockets of resources. The maps are intended for general consideration of mineral resources and are not a source of detailed information on specific sites. The maps should not be used to determine individual planning applications or in taking other decisions on the acquisition of use of a particular piece of land, although they may give useful background information which sets a specific proposal within context.

BUILDING STONE

A wide range of rock types is used as a source of building stone. Their suitability depends not only on aesthetic qualities, such as colour and textural consistency, but also on factors such as strength and durability, and compressive characteristics such as the size of block or slab that can be extracted. A continuing supply of building stone from a variety of sources is important for new build and conservation work. The main sources of building stone in Nottinghamshire are the Permian Cadeby Formation, the Triassic Mercia Mudstone Group and the Carboniferous Coal Measures. The Permian Cadeby Formation (Magnesian Limestone) is quarried on a relatively small scale for building stone (walling stone, ashlar cladding, paving stone, wall around Mansfield and Loughborough, including Humberston Ashlar, Southwell Ashlar and the House of Parliament, and the use of the stone and there is a small demand for stone for restoration. Many small quarries occur throughout the outcrop, but most are now inactive. In north Nottinghamshire the pale coloured limestones and sandy dolomites are known as Mansfield White, but further south towards Nottingham, the character of the rock changes and hence the brownish limestones are commonly crystalline and are known as 'reconstituted' granite or reconstituted granite-quarries in the locality of Loughborough.

BRICK CLAY AND SHALE, INCLUDING FIRECLAY

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SILICA SAND

Silica sand is marketed for a wide range of industrial uses rather than for direct application in the construction industry. For most applications silica sands have to conform to very closely defined specifications.

The Triassic Sherwood Sandstone Group is an important source of sand, particularly from well-sorted parts of the sequence. It is worked mainly as a source of the aggregate, although in many places the sands are too fine-grained for use as a coarse aggregate. The fine grain size and clay content of certain deposits make it highly suited for use as a naturally-bonded moulding sand but there is little demand for this material today. Fine-grained, well-sorted Sherwood Sandstone is worked at Ratcliffe Hill and Clatter Hill, near Mansfield as a source of silica sand for specialist uses, including a range of premium products for sports applications, specialist foundry sands and sands for roadbuilding, glass paving and so on.

GYPSUM/ANHYDRITE

Gypsum (CaSO₄·2H₂O) and anhydrite (CaSO₄) are forms of calcium sulphate. They are worked from natural deposits, but may also be derived as by-products of certain industrial processes, notably flue gas desulphurisation (FGD). The amount of natural gypsum extracted in Britain has declined significantly in recent years due to the availability of substantial amounts of high quality synthetic gypsum obtained from FGD plants. Gypsum has many applications, but is used principally in the production of plaster and plasterboard. A mixture of gypsum/anhydrite is used as a binder in cement manufacture.

Natural gypsum

Gypsum and anhydrite occur as beds, or nodular masses, up to a few metres thick. Gypsum is formed by the hydration of anhydrite at or near surface but passes into anhydrite generally at depths of more than 100 m. Nottinghamshire has traditionally been one of the most important sources of gypsum in Britain. The mineral was formerly worked from various horizons in the Triassic Mercia Mudstone Group but is now only extracted from two horizons, the Tuffrey and Newark gypsum beds in the Cromwell Bluff Formation near the top of the Group. The Tuffrey Gypsum is up to 6 m thick but averages about 2.5 m. It has been extensively worked by underground plan and road mining in the south-east of the county near Clatter and East Leake. It is still worked at the Middlegate Mine at East Leake mostly for use in the cement industry, although a small amount is used for plasterboard. Unlike the Tuffrey Gypsum, the Newark Gypsum comprises multiple beds and nodular bands of gypsum of variable thickness and purity spread over some 18 m of strata. It is used only for plasterboard manufacture. The Newark Gypsum can be mined from Clatter Hill, where it was formerly worked, in Newark. Here there are two sites, although only one is currently worked. These different grades of gypsum are produced from the Newark Gypsum, the main aim being to produce as much high-grade gypsum as possible. This is used to produce special plaster for plaster moulds for pottery manufacture, dentistry, weaving and the filler industry.

Synthetic gypsum

Synthetic gypsum known as desulphurisation or FGD gypsum is produced by the neutralisation of sulphur dioxide contained in flue gases or coal-fired power stations or two sites in Britain. The largest is the 4000 MW Drax Power Station in North Yorkshire and the other is the 2000 MW Ratcliffe-on-Soar station in Nottinghamshire. High-purity limestone for use in the process is obtained from Tansard Quarry at Blyth. The amount of desulphurisation gypsum produced at FGD plants depends on the main factors, the quantity of the sulphur and the natural gypsum used in the coal. Total desulphurisation gypsum in Britain was 825,000 tonnes in 2000, of which 280,000 tonnes was produced in Nottinghamshire. Desulphurisation is used for plasterboard manufacture. Most gypsum used for plasterboard manufacture at the East Leake site is desulphurisation from the Drax and Ratcliffe-on-Soar power stations. Small amounts of desulphurisation are also imported in order to meet demand at the East Leake site.

COAL

Coal-bearing strata are principally confined to the Lower and Middle Coal Measures (Upper Carboniferous) rocks of Nottinghamshire. The Permian Cadeby Formation (Lower Magnesian Limestone) also contains coal seams. The ENE under central and eastern Nottinghamshire. Within the coalfield there is a general increase in caloric value, caking properties and rank from south to north and with increasing depth of burial. Chlorine contents also show a general increase downwards, particularly in coals associated with massive beds, which also show high sulfur content. The resources consist largely of bituminous coal with the majority of the coals being bright or soft coals with some certain distinct hard beds in clay. The Nottinghamshire coalfield is also characterised by generally thick seams with flat roofs that are the type of large areas and are not unduly affected by faults and which lie at only moderate depths. Seams worked include the Top (Barnby) Hard, the Parkgate, High Holes and Deep Soft. Some of the 'bright' coals of the 'hard' seams are of a high quality but the majority is extracted as steam coal and for household use.

Although UK domestic production of coal has declined in recent years, Nottinghamshire remains one of the most important coal mining counties in the UK with four deep mines in operation (Clitheroe, Harworth, Walsby and Thoresby) and a total deep mine production of 4.6 t.a. A significant deep coal resource has been identified by UK Coal at the Nettleton border, the so-called Wilfrid Prospect Area which may be developed should the economic circumstances warrant it and if an environmentally acceptable proposal can be made.

Open-pit operations have been carried out in Nottinghamshire within the exposed coalfield, however, no open-pit coal is currently being extracted in Nottinghamshire.

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